Serial No. 08/951,201

Filed 10/14/97

AMENDMENTS TO THE CLAIMS

This listing of claims will replace all prior versions, and listings, of claims in the application. Please amend the claims as indicated in the Listing of Claims.

Listing of Claims

- 1. (Currently Amended) An olefin trimerization system for a homogeneous catalyst system comprising in combination:
 - a) a reactor;
- b) a first inlet line for olefin reactant operably connected into said reactor from a first source of olefin reactant;
- c) a second inlet line for catalyst operably connected into said reactor from a source of <u>the homogeneous</u> catalyst <u>system</u>, wherein said first inlet line and said second inlet line are separate from one another and are located in said reactor to provide thorough contact within said reactor of the materials they carry;
- d) a reactor effluent line from said reactor for transferring olefin reactant, the homogeneous catalyst system and trimerization reaction products; and
- e) a separator operably connected to said reactor effluent line to separate desired trimerization reaction products.
- 2. (Previously Amended) A trimerization system in accordance with Claim 1, further comprising a filter operably connected into said reactor effluent line.
- 3. (Previously Amended) A trimerization system in accordance with Claim 1, further comprising a catalyst system deactivator inlet line operably connected into said reactor effluent line.
- 4. (Previously Amended) A trimerization system in accordance with Claim 1, further comprising a second source line for olefin reactant operably connected into said first inlet line for olefin reactant from a second source of olefin reactant.

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5. (Previously Amended) A trimerization system in accordance with Claim 1, further comprising an inlet line operably connected into said reactor effluent line from a

source of heavies.

6. (Previously Amended) A trimerization system in accordance with Claim

1, wherein said inlet line from the source of catalyst system further comprises a reactor inlet

operably connected from a source of trimerization reaction solvent.

7-21. Cancelled.

22. (Currently Amended) An olefin trimerization system comprising in

combination:

a) a reactor selected from a solution reactor, a slurry reactor, or a gas

phase reactor, wherein the reactor does not employ a fluidized bed;

b) a first inlet line for olefin reactant operably connected into said reactor

from a first source of olefin reactant;

c) a second inlet line for catalyst operably connected into said reactor

from a source of catalyst, wherein said first inlet line and said second inlet line are separate

from one another and are located in said reactor to provide thorough contact within said

reactor of the materials they carry;

d) a reactor effluent line from said reactor for transferring olefin reactant,

catalyst and trimerization reaction products; and

e) a separator operably connected to said reactor effluent line to separate

desired trimerization reaction products.

23. (Previously Presented) A trimerization system in accordance with Claim

1, further comprising a filter operably connected into said reactor effluent line.

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24. (Previously Presented) A trimerization system in accordance with Claim 1, further comprising a catalyst system deactivator inlet line operably connected into said reactor effluent line.

- 25. (Previously Presented) A trimerization system in accordance with Claim 1, further comprising a second source line for olefin reactant operably connected into said first inlet line for olefin reactant from a second source of olefin reactant.
- 26. (Previously Presented) A trimerization system in accordance with Claim 1, further comprising an inlet line operably connected into said reactor effluent line from a source of heavies.
- 27. (Previously Presented) A trimerization system in accordance with Claim 1, wherein said inlet line from the source of catalyst system further comprises a reactor inlet operably connected from a source of trimerization reaction solvent.
- 28. (Currently Amended) An olefin trimerization system consisting essentially of, comprising in combination:
 - a) a reactor;
- b) a first inlet line for olefin reactant operably connected into said reactor from a first source of olefin reactant;
- c) a second inlet line for catalyst operably connected into said reactor from a source of catalyst, wherein said first inlet line and said second inlet line are separate from one another and are located in said reactor to provide thorough contact within said reactor of the materials they carry;
- d) a reactor effluent line from said reactor for transferring olefin reactant, catalyst and trimerization reaction products, wherein separation of catalyst from the olefin reactant and the trimerization reaction products occurs after discharge from said reactor into said reactor effluent line; and

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e) a separator operably connected to said reactor effluent line to separate desired trimerization reaction products.

29. (Previously Presented) A trimerization system in accordance with Claim 1, further comprising a filter operably connected into said reactor effluent line.

30. (Previously Added) A trimerization system in accordance with Claim 1, further comprising a catalyst system deactivator inlet line operably connected into said reactor effluent line.

31. (Previously Presented) A trimerization system in accordance with Claim 1, further comprising a second source line for olefin reactant operably connected into said first inlet line for olefin reactant from a second source of olefin reactant.

32. (Previously Presented) A trimerization system in accordance with Claim 1, further comprising an inlet line operably connected into said reactor effluent line from a source of heavies.

33. (Previously Presented) A trimerization system in accordance with Claim 1, wherein said inlet line from the source of catalyst system further comprises a reactor inlet operably connected from a source of trimerization reaction solvent.